

Product	Chem. Description	Features and Benefits
LUVODUR® HVC 100	Complex Mix of Polyol Ester	Improves the efficiency of water miscible cooling lubricants. Increasing lubricating properties. Low foaming behavior. Provides solubility, wetting and penetration. High thermal stability.
LUVODUR HVC 144	Complex Mixture of Esters	Improved efficiency in non-water miscible cooling lubricants. Increased wetting effect. Improved efficiency of water miscible cutting fluids fore AL.
LUVODUR HVC 221	Mixture of Native Fatty Acid Esters	Improves the wetting effect and lubricity of neat oils. Synergistic effects with EP/AW additives in the cutting oils.